

Loss Prevention Standards

Inflatable Amusement Devices – Safe Operation

Introduction

This standard is concerned with inflatable amusement devices (inflatables), i.e. air-filled structures designed to allow users to bounce, slide or climb on them. They are made from flexible fabric, kept inflated by one or more 'blowers' and rely on air pressure to maintain their shape. The range of designs continues to increase with simple bouncing devices now joined by climbing frames and obstacle courses, crazy golf, slides and mazes, bungee runs and 'barfly' type devices on which people wear special suits fitted with hook and loop fabric. In addition, the use of inflatables as 'art' has increased with air filled structures being used to provide enclosed spaces for light shows, etc.



Hazards

There are a number of hazards associated with the use and operation of inflatables:

- Wind distorting or blowing over the whole inflatable
- Failure of seams or splitting of the fabric under pressure
- Air loss due to blower disconnection or failure or interruption of power supply
- Zip failure
- Accidental injury to users caused:
 - by themselves or others, e.g. overcrowding
 - by spilling or falling from the inflatable
 - during mounting and dismounting, i.e. entry or exit
 - by disregard of large users for little users
- Tripping (particularly over anchorages)
- Access to unguarded or inadequately protected parts of equipment, e.g. blower units
- Electrical hazards, e.g. shocks and burns
- Inadequate means of escape in case of fire
- Dangerous siting of equipment

But the most significant risks are those associated with the risk of injury to users and/or the escape of the inflatable due to high winds.

Selecting a Suitable Supplier

When the use of an inflatable is contemplated it is important that the hirer selects a suitably competent supplier. The industry trade body [PIPA](#) operates an equipment inspection scheme and authorises persons and bodies to carry out inspections of inflatables. PIPA also maintains a list of suppliers whose equipment is inspected; the Operators List.

Anyone who seeks to hire an inflatable should use a PIPA approved operator and ensure that the inflatable carries a PIPA mark.

Use and Operation of Inflatables

In the majority of circumstances an inflatable is hired from an operator, who will generally deliver the inflatable and may erect it, that is, inflate it. Operators may supply attendants whose role/function is to supervise users and ensure safe operation and use of the inflatable.

However, the contract may make the hirer responsible for supervision of the inflatable whilst it is in use. If so it is essential that the operator supplies clear guidance and instructions for safe use. In such circumstances the hirer should appoint a sufficient number of suitable, i.e. mature and responsible persons, to act as attendants.

Where necessary, the hirer should provide training for the attendants (see guidance below).

Controlling Risk - Injury to Users

Like all equipment, the inflatable should only be used for its intended purpose. You should seek assurance from the supplier that the equipment is appropriate for your intended use.

With outdoor events, where the inflatable is the only or the main attraction and where crowds are present, a perimeter fence should be positioned around the inflatable. Such crowd control barriers should be at least 1m high, should surround the device and have an access gateway, and the barrier may need to have an alternative means of exit or escape for use in an emergency.

The operating area at the front of the step/front apron should be kept clear of onlookers so that the attendant has a clear field of vision and can ensure that persons can mount and dismount safely. This is also essential in order to permit a clear view of the interior of the inflatable.

Non inflatable gym mats or similar soft-landing material (minimum 25mm to maximum 125mm thickness) should be provided to cover hard surfaces which are adjacent to open sides and entrances/exits for a distance of at least 1.2m. Safety mats should be fire resistant when used indoors.

The 'blower' should also be located at least 1.2m away from the inflatable.

The operator may identify the minimum number of attendants required to ensure the safe operation of the device, or this may need to be done by the hirer. This number must be available at all times. If there are insufficient attendants the inflatable should be taken out of use. Entrance and exit points should be covered by an adequate number of attendants.

Attendants must know and understand the rules outlining the safe operation of the inflatable and know the maximum number of users permitted at one time. In particular attendants must:

- Ensure that users:
 - remove their footwear and any other hard, sharp or dangerous objects
 - do not consume food/drink or chew gum
 - glasses are best removed
 - do not bounce on the step/front apron of the device
 - do not climb or hang on the outside walls
- Not allow persons who are taller than the outside walls, when standing on the device, to use the device
- Ensure that the entrance/exit is not obstructed

Attendants must possess sufficient maturity to enforce safe use and to stop horseplay or inappropriate use. They must constantly monitor the activity on the inflatable, discouraging any horseplay. The first sign of any misbehaviour should be corrected by the use of a whistle or similar means of attracting attention. Attendants should not allow overloading of the inflatable.

Boisterous and larger children should be separated from smaller ones and numbers on the inflatable should be restricted to allow the users enough room to play safely.

Never deflate the equipment whilst it is still in use. Should the 'blower' fail the attendants should clear the inflatable as quickly as possible.

The inflatable should always be deflated after use to prevent unsupervised use.



Controlling Risk – Effects of High Winds

When used, outdoors inflatables must be securely anchored to the ground at all times.

Anchoring to vehicles (or similar method) should be used on hard standings or impenetrable ground where pegs or pins cannot be used.

It is the responsibility of the operator to identify the extent to which an inflatable needs anchoring. The operator should ensure that a sufficient number of suitable anchor points are used if they erect the inflatable. Alternatively, they should supply the hirer with information about anchoring. It may be necessary to carry out an assessment of ground conditions to determine the suitability of anchor points, e.g. more may be required in soft or sandy ground.

Information about weather conditions for the duration of the event should be obtained. When high winds are expected it may be necessary to stop use of the inflatable or even deflate it.

Inflatables must not be used during periods of high or gusty wind.

It will not be possible to anchor the inflatable with stakes when used indoors. However, whilst there may be no risk of overturning due to high winds it may be necessary to secure the inflatable to ensure that it does not “creep” during use.

Key Action Steps

- Hirers should only select suitably competent operators when they wish to use inflatables
- All hirers should receive full and sufficient training in the working of inflatables if they are responsible for erection and control, including:
 - method of operation
 - safe loading of the inflatable
 - safe system of work
 - training requirements for attendants
 - safe methods of assembly and dismantling of the device
 - inspections
- Attendants should receive suitable and sufficient training, this should include:
 - safe anchorage arrangements
 - crowd control enclosures,
 - control of the public
 - safe loading of the device
 - associated risks and precautions
 - defect and breakdown procedures
 - emergency procedures
- Rules and procedures for safe operation should be available to hirers and attendants and should be adhered to at all times when both erecting/dismantling and using the inflatable
- Each inflatable device should be thoroughly examined at regular intervals and at least annually by a competent person
- The inflatable should not be used until any defects, adjustments or repairs have been carried out
- The hirer should inspect the inflatable before first use on any day. This should include:
 - crowd control measures
 - anchorage points
 - ropes and stakes
 - inspection of the material for defects
 - adequate pressure upon inflation
 - ‘blowers’
 - electric cables
- Use of the inflatable should not be allowed during high winds
- Operators should ensure:



- maintenance of the inflatable is carried out in accordance with manufacturer's guidelines and schedules
- records of all examinations and daily inspections are either kept with the device or are readily available for inspection

Additional Information

- Fairgrounds and Amusement Parks – Guidance on Safe Practice – [HSG 175](#)
- Guidance from the Inflatable Play Inspection Scheme - [PIPA](#)

Further risk management information can be obtained from [Aviva Risk Management Solutions](#)

Please Note

This document contains general information and guidance and is not and should not be relied on as specific advice. The document may not cover every risk, exposure or hazard that may arise and Aviva recommend that you obtain specific advice relevant to the circumstances. AVIVA accepts no responsibility or liability towards any person who may rely upon this document.

Appendix 1 – Checklist

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Aviva: **Public**

Aviva: **Retirement | Investments | Insurance | Health |**



Location	
Date	
Completed by (name and signature)	

	Title	Y/N	Comments
	Has the Equipment been sourced from a suitably competent supplier and is it appropriate for intended use ?		
	If hiring equipment is it from a PIPA approved operator and does the inflatable carry a PIPA mark. - PIPA		
	Has a risk assessment of the equipment been completed by a competent person?		
	Does the risk assessment include all aspects of storage, pre use checks, erection, use, supervision, weather, dismantling and inspection (By a - PIPA or ADIPS approved company)		
	Have the hirers and attendants received suitable training in the working of the inflatable? Is this recorded?		
	Are clear rules and procedures available? Does this include a before first use on any day user guide, are they adhered to?		
	Is the inflatable inspected pre use and thoroughly examined at least annually by a competent person. Is this audited?		
	Is maintenance carried out in accordance with manufactures guidelines and schedules?		
	Additional Comments		

